

SERVICE BULLETIN NO. 220 - PIPER



**Piper Aircraft Corporation
Lock Haven, Pennsylvania, U.S.A.**

**SERVICE *No.* 220
BULLETIN**

**PIPER CONSIDERS
COMPLIANCE MANDATORY.**

March 3, 1964

SUBJECT: Replacement of Alternate Air Doors
MODELS AFFECTED: PA-30 Twin Comanches, Serials 30-1 to 30-321 inclusive
DATE OF COMPLIANCE: Prior to but not later than 60 days from date of this bulletin

We have been advised that in a few instances the alternate air doors, part number 23809-00, have shown evidence of premature wear.

A new alternate air door is now available, part number 23809-07, and it is requested that all alternate air doors on the aircraft indicated by the above serial numbers be replaced.

NOTE

It is requested that an inspection of the present alternate air doors, part number 23809-00, be made every ten (10) hours of flight operation for premature wear at the hinges until the new alternate air doors, part number 23809-07, are installed.

Kit No. 756 794, consisting of two alternate air door assemblies, part number 23809-07 (one for each engine), 6 rivets and an instruction sheet, is now available.

Distributors are requested to order a sufficient number of these kits from the Service Spares Department to comply with this Service Bulletin.

A Warranty and Credit Claim may be submitted for Kit No. 756 794 and two (2) hours labor for each airplane.